ENGINEERING CHANGE NOTICE DART PEROSPACE LTD

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11 F.N #	08-	583	

Date:	08.11.11	Job No.:	П	ADR Yes/No:	Υ	ADR Date:	08./11/11	E	#: 08	 563
Product No.:	D058-676			Created By:	PH	Approved By:	NA	72"	#. J UO)
Product Name:	Crosstubes			Checked By:	\mathcal{D}	General Manage	r Approval:	-,		

Distribution	Reqd	Resp	_ Initial / Date
Production Manager	Y	LL	7
Production Engineering Coord	Υ	DD/EC	
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

PARTS MUST COMPLY

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	
Marketing	W	SW	
Customer Order Processing	N		

Reason for Change:	
Use Magnobond 6398 on crosstube supports. DSI 9425 indicates the change to the customer.	
Documents Affected:	
Release: D058-676-141/-241 Rev B, DSI 9425 Rev A	

				
# Quality Assurance Actions	Reqd	Resp	Notes	Complete
1 Notify Previous Customers	N			
2 Notify Eurocopter France	N			
3				
		<u></u>		
# Engineering Actions	Dond I	Reen I	Notas	Complete

PREVIOUS PARTS SATISFACTORY

X

Ē	#	Engineering Actions	Reqd	Resp	Notes	Complete
Γ	4	Required Documents/Drawings Under Review	Υ	PH		
Γ	5	Update Product Compatability Matrix	Z			
Г	6	Create Eurocopter Form (FEE)	Z			
I	7	Notify TC / FAA of Change	Z			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.11.13987.
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9425 Rev A to blue file	08:11.1394
10	Update Controlled PDF Files	Υ	KJ		08,11,13
11	Update Master Document List (MDL)	Υ	PH/RF		.0
12	Update Document Record (DR)	Υ	KJ	676 Kev. C	08:11:13 14
13	Update Product Development Summary	N			U
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y.	KI	DS19425-0117	
16	Update / Verify ARC Database	Y	KI		١٨
17	Create / Update Change Record Form	Ý	KJ	D058-676-101/-201 now at CHG 002, DSI at CHGO)	08.11.13
18	Create / Update PPP's	Υ	KJ	See above /	10811,13
19	Update Document Control Database / Laminated Dwgs	Υ	KJ	AS REQUIRED	N/A 9XX
20	Update Grey Project Binder	Y	KJ	ADR-SONT TO RE/DS FOR SIGNING	0 1
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.11.13
22					
23					
De	scription / Action:				
- P	arts have been added/removed see drawings				
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17	058-676-201 (Z IN STOCK, Z	, IN	PNOS	to 41399 41400)	
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L Lacelle

From: Peter Hum [phum@dartaero.com]

Sent: November 21, 2008 3:50 PM

To: 'L Lacelle'; 'Mike Petsche'; 'Kim Johnston'

Cc: 'Alan Stocker'

Subject: RE: ecn's not sure

The ones in Hong Kong are OK as is......I will update the ECN to indicate this.....Kim please remind me

Yes we can rework the CHG 001's here, remove the abrasion strips and magnobond the supports on

Peter

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Friday, November 21, 2008 1:44 PM
To: 'Peter Hum'; 'Mike Petsche'; 'Kim Johnston'

Cc: 'Alan Stocker'

Subject: RE: ecn's not sure

WRONG...

We have one fwd B/N 35532 at chg001, and one aft B/N 35535 at chg001. We also have 1 each in Hong Kong...I can rework the chg001's here...???

From: Peter Hum [mailto:phum@dartaero.com]

Sent: November 20, 2008 1:59 PM

To: 'L Lacelle'; 'Mike Petsche'; 'Kim Johnston'

Cc: 'Alan Stocker'

Subject: RE: ecn's not sure

ECN 08-563,

The last batch of OH-58 crosstubes have already been re-worked I.A.W. the DSI, this was done when the parts were "in progress". These kits need the DSI added to the paperwork. These should be at CHG 002

I don't think we have any in stock to rework anyways

In other words, all the OH-58 crosstubes here should already be at CHG 002 and should have the DSI in the paperwork

Peter

From: L Lacelle [mailto:llacelle@dartaero.com] Sent: Thursday, November 20, 2008 1:37 PM

To: 'Mike Petsche'; 'Kim Johnston' Cc: 'Peter Hum'; 'Alan Stocker' Subject: ecn's not sure

Hi,



I have ECN 08-563, and am not sure if I'm suppose to remove these OH58 crosstubes to rework or just add paperwork, can someone confirm?

Also, ECN 08-561 – is there a new drwg out for the supports? How long will this take?

Thank You, Linda Lacelle Production Manager Dart Aerospace Ltd

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ENGINEERING CHANGE NOTICE DART A EROSPACE LTD

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Date: 08.11.11 Job No.: Product No.: D058-676			ADR Yes/No: Y ADR Date: 08./1]11 Created By: Approved By: Approved By:	ECN #: 08- 563
Product Name: Crosstubes			Checked By: General Manager Approval:	
				1 11 11 12
	tial / Dat	e	Distribution Reqd Resp	Initial / Date
Production Manager Y LL			DQA / QA Coord N	
Production Engineering Coord Y DD/EC			QC Coordinator Y JM	
Production Document Control			Marketing W SW	
Customer Technical Support Y DSTOW			Customer Order Processing N	
Reason for Change:				
Use Magnobond 6398 on crosstube supports. DSI 9425 indic	ates the	change to	o the customer.	
Osc Magnobona ded an electrical experience				
Documents Affected:	,			
Release: D058-676-141/-241 Rev B, DSI 9425 Rev A			4	
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PARTS WOST COMPLE			FREVIOUS FARTS SATISFACTORY	
# Quality Assurance Actions	Reqd	Resp	Notes	Complete
Notify Previous Customers	N			
	N			
	'N	 		
3	<u></u>			
U.E Actions	Regd	Resp	Notes	Complete
# Engineering Actions -4- Required Documents/Drawings Under Review	Y	PH	Notes	Complete
5 Update Product Compatability Matrix	N			
6 Create Eurocopter Form (FEE)	N			
7 Notify TC / FAA of Change	N			
1 Hottly 1071 AA of Change	1			
# Document Control Actions	Reqd	Resp	Notes	Complete
8 Move Electronic Files	Υ	KJ		08,11,1348
9 Update Blue/Pink/DSI Folder and Electronic Files	Υ	KJ	Add DSI 9425 Rev A to blue file	108:11.13.94
10 Update Controlled PDF Files	Υ	KJ		108,11,13
11 Update Master Document List (MDL)	Υ	PH/RF		10
12 Update Document Record (DR)	Υ	KJ	676 Rev. C	08.11.13
13 Update Product Development Summary	N			· ·
14 Update QSI 021 and/or STC Approval List	N			
15 Update Parts / STC Database	Y	KI	DS19425-0117	
16 Update / Verify ARC Database	A	KI	-	00 H 10 4V
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